

# CHEMCO MANUFACTURING COMPANY INC.

*Global Providers of Industrial Finishing Solutions*



## PAINT SPRAY BOOTH COATING PRODUCT SPECIFICATIONS

**Product Name:** 030-HTC Clear Water-Based Hi-Temp Peelable Booth Coating  
**Product Code:** 030-HTC

**Intended Use:** This product was designed as a peelable spray booth coating intended to make clean up of paint overspray quick and easy.  
This product was designed to withstand elevated temperatures associated with bake-oven spraybooths.

### **Special Properties:**

1. Clear film for lights, windows, or other applications where a clear film is preferred
2. Fast Dry time
3. Forms a tough flexible film that is easily peeled.
4. Non-Flammable in liquid state.
5. Able to withstand temperatures exceeding 300 degrees Farenheit without loss of coating properties

### **Typical Properties:**

**Color:** Clear  
**Viscosity:** 70-75 Kneb Units  
**Solids by Weight:** 25% +/- 2%  
**Solids by Volume:** 13% +/- 2%  
**Wt/Gallon:** 8.5 lbs/gallon  
**Coverage (average):** 100-125 Square Feet per gallon @ 2.0 Dry Mil

### **Application Data:**

**Method:** Apply by pressurized spray  
**Reduction:** None is necessary. 030-HT is designed to be used full-body  
**Substrate:** Spray on clean, smooth steel  
**Cure:** Air Dry 60 Minutes

**Recommended Dry Film Thickness:** Apply 5 dry mils  
**Recommended Wet Film Thickness:** Apply 12-15 wet mils  
**Clean Up:** Water for all clean-up  
**Storage:** This is a waterborne material and must be protected from freezing. See Chemco's 030-L FREEZE-THAW (030-L-FT) for an alternative for freezing temperatures  
**Shelf Life:** 12 months.  
**Application Life:** 6 months or 150 bake cycles

This product is not designed for applications that are subject to exposure to sunlight.

This product is recommended for application to many different types of surfaces. These surfaces include steel, galvanized steel, aluminum, and diecast. Chemco recommends that all surfaces be cleaned prior to use.

Chemco recommends testing prior to use on any other type of surface.

For any questions regarding this product, please call 800-323-0431, fax 800-336-7706, email @ nbinfo@chemcomfg.com